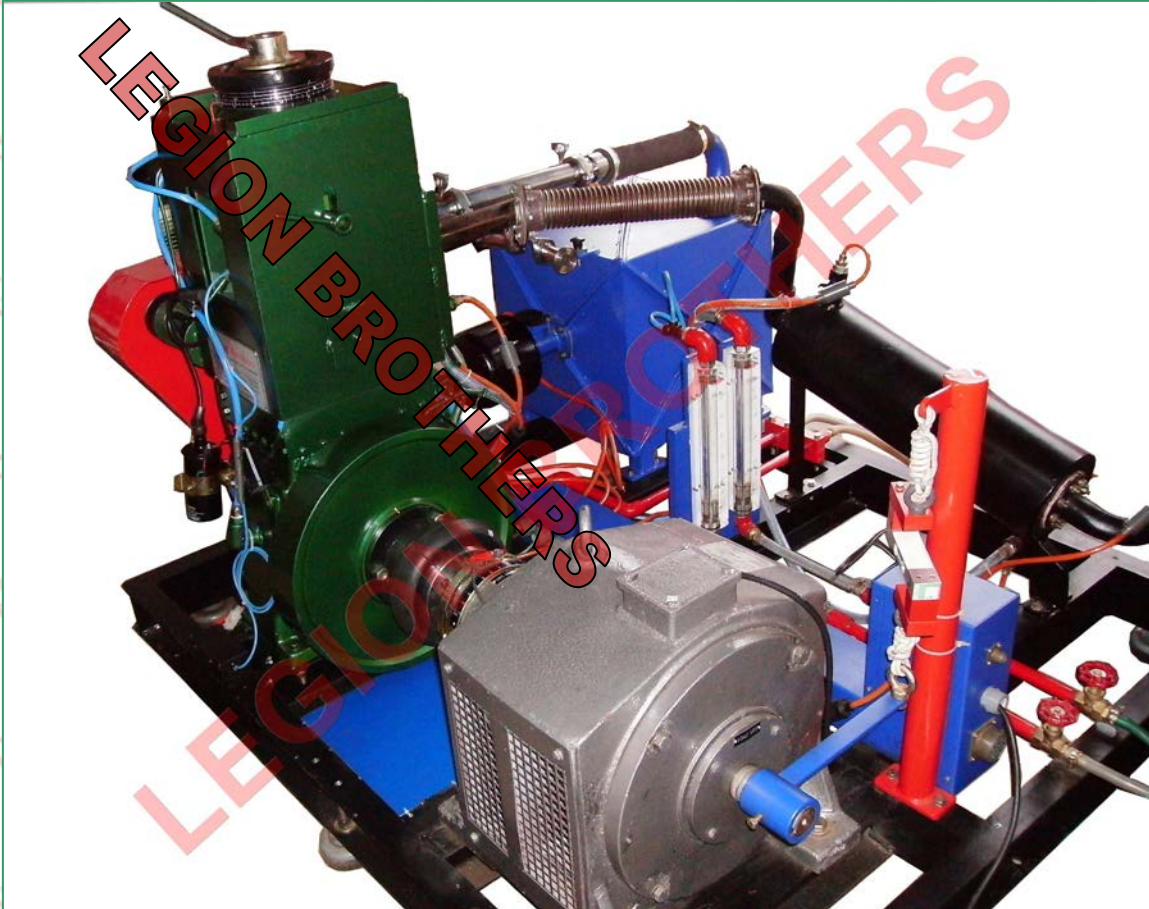




Computerised Variable Compression Ratio Multifuel Engine Test Rig



Features

- Extensive range of Experiments
- Compression ratio variable from 5:1 to 10:1 for petrol
- Compression ratio variable from 14:1 to 20:1 for diesel
- Runs on Both petrol and diesel fuels
- Variable Spark Timing from 0 – 70 deg
- Consists spark plug, ignition coil, diesel injector, diesel pump and carburetor

- There fore very useful for testing alternative fuels
- Comprehensive teaching manual
 - One year warranty
 - Esthetically designed and finished mounting frame
 - High Quality instrumentation
 - Engine is automatically loaded by the computer.
 - Facilities to export data to Microsoft excel

General Description

The engine is mounted on Sturdy base frame. The base frame is fabricated with mild steel “C” channel. The engine and the dynamometer are coupled using standard tyre coupling.

The Engine consists of a variable compression ratio head assembly.

A standard air tank is fitted with a mass air flow sensor for measuring the Actual volume of air drawn into the cylinder. The exhaust gas calorimeter provided within the rig enables the students to conduct precise heat balance sheet. The thermocouple and necessary signal conditioner for the measurement of temperature at various points in the calorimeter are suitably provided.

The panel is fabricated with suitable SWG CR sheet and as per IS standard; the front portion of the panel consists of computer, Printer and UPS. The rear portion of the panel consists of all instrumentations and signal conditioner related components. Power and control wiring are suitably marked using farul for easy troubleshooting. A standard circuit drawing is normally pasted behind the panel door. The panel is finished with powder coating.

The loading of the engine is controlled by the computer, hence precise loading is achieved.

The test rig is provided with Eddy Current Dynamometer

Spark Timing

The spark timing is adjustable from 0 to 70 degree

Instruction Manual

Self-explanatory operating manuals are provided with each system. Detailed theory as well as practical exercises is included in the manual.

Experiments

System Capabilities

1. Calculate Actual volume of Air.
2. Calculate Volumetric Efficiency.
3. Calculate specific fuel consumption (SFC).
4. Calculate brake Thermal Efficiency.
5. Calculate Brake power.
6. Heat Balance chart.
7. Calculate mechanical efficiency.
8. Calculate Frictional Power.
9. Calculate indicated Power.
10. PV and P- θ diagrams
11. Calculate 5% Mass Fraction Burnt Angle
12. Calculate 10% Mass Fraction Burnt Angle
13. Calculate 50% Mass Fraction Burnt Angle
14. Calculate 90% Mass Fraction Burnt Angle
15. Calculate 95% Mass Fraction Burnt Angle
16. Calculate 99% Mass Fraction Burnt Angle
17. Estimated End of Combustion Angle (EEOC)
18. Calculate Maximum Heat Release Rate
19. Calculate Maximum Heat Release rate crank angle
20. Calculate Maximum pressure rise rate
21. Calculate Maximum pressure rise rate crank angle
22. Calculate Maximum pressure
23. Calculate Maximum pressure crank angle
24. Calculate Start of Combustion
25. Calculate Total heat release

Software (Engine Test Express)

Windows based powerful software for real time data measurement, auto zoom graphs, analog and digital display of data in the computer, store indefinite no of graphs for analysis. Facilities to export data to Microsoft excel. The data acquisition software is developed by legion brothers.

Branded P4 computer, inkjet printer with suitable UPS as per below mentioned spec,
Installation and demo included

Product / Component Specification

Engine	
Make	Legion Brothers
Compression Ratio	Variable from 5: 1 to 20:1
No of Cylinder	Single
Cooling	Water
Spark timing	Variable from 0-70 Deg
Fuel	Diesel/Petrol
Speed	1400-1500 RPM
HP	3 to 5HP
Starting	Manual Crank start
Lubrication	Forced
Dynamometer	
Type:	
Make (Selectable by the client)	PowerMag
Cooling	Air
Load Measurement method	Strain Gauge
Max Speed	3000 rev/m
HP	5 HP
Coupling Type	Direct
Exhaust Gas Calorimeter	
Type	Shell and Tube
Material of Construction	Mild Steel
No of Temp measuring points in test rig	6

Legion Brothers

#472/5, srigandhadakavala, Kottigepalya.

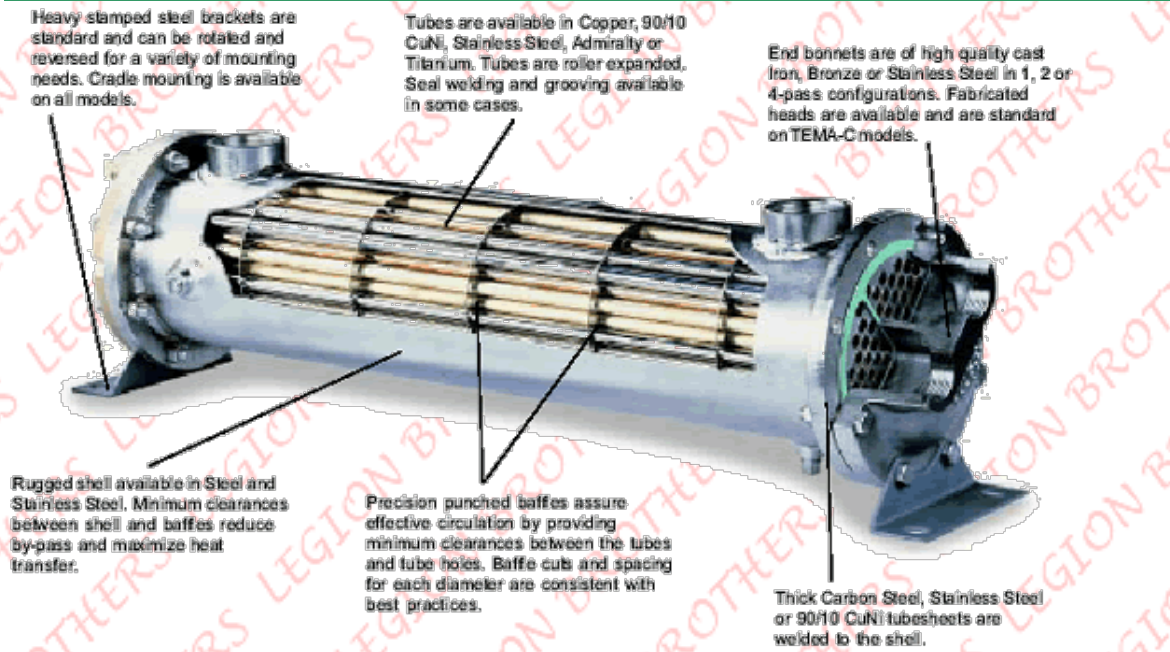
Vishwanedam Post. Bangalore – 560091.

Ph: 080 – 23587927, 9740987814,9740987815,9448451476,9845114738, 9448428695.

Email: info@legionbrothers.com. www.legionbrothers.com

Outer Insulation	Asbestos Cloth
Thermocouple Type	“K”
Water flow Control Valve	Gate Valve

Air Box	
Type	Square (Size: 500mm X 500mm)
Material of Construction	Mild Steel



Calorimeter	
Type	Shell & Tube(Pipe in Pipe style)
Material of constructions	All wetted parts in SS

Air Flow rate Measurement method

Air Flow

Type/Description	Differential pressure sensor is used to measure the pressure difference between the orifice plates. The differential pressure sensor gives a proportional voltage output with respect to the difference in pressure.
Range	0-99 m3/hr
Signal Conditioning	Standalone for each sensors

Legion Brothers

#472/5, sriganthadakavala, Kottigepalya.

Vishwaneedam Post. Bangalore – 560091.

Ph: 080 – 23587927, 9740987814,9740987815,9448451476,9845114738, 9448428695.

Email: info@legionbrothers.com. www.legionbrothers.com

Fuel flow rate Measurement method

Fuel Flow

Type/Description

In the engine tests, the fuel consumption is measured as a mass flow per unit time M_f . a more useful parameter is the specific fuel consumption (sfs)- the fuel flow rate per unit power output. It measures how efficiency an engine is using the fuel supplied to produce work. Fuel consumption is measured by using optical sensors. These optical sensors are capable of detecting any liquid and give an output in type of signals. The system consists of a burette fitted with two optical sensors one at the high level and the other at the low level. As the liquid passes through the higher-level optical sensor, the sensor gives a signal to the computer to start the time. Once the liquid reaches the lower level optical sensor, the sensor gives a signal to the computer to stop the time and refill the burette. The time taken for consumption of fuel for a fixed volume is calculated.

Range

0-99 Kgs/hr

Signal Conditioning

Standalone for each sensor

Legion Brothers

#472/5, srigandhadakavalu, Kottigepalya.

Vishwaneedam Post. Bangalore – 560091.

Ph: 080 – 23587927, 9740987814,9740987815,9448451476,9845114738, 9448428695.

Email: info@legionbrothers.com. www.legionbrothers.com

Speed measurement method

Engine Speed

Type/Description	A non-contact PNP sensor is used to measure the engine RPM. A PNP sensor gives a pulse output for each revolution of the crankshaft. The frequency of the pulses is converted into voltage output and connected to the computer.
Range	0-9999 RPM
Signal Conditioning	Standalone frequency to voltage converter

Water Flow measurement method

Water Flow

Type/Description	Acrylic Body Rotameter
Range	40-400 LPH for Engine cooling
Range	10-100 LPH for calorimeter Cooling

Torque or load measurement method

Torque at Dynamometer

Type/Description	Torque is measured using a load cell transducer. The transducer is a strain gauge base. The output of the load cell is connected to the load cell transmitter. The output of the load cell transmitter is connected to the USB port through interface card.
Range	0-50 Kgs
Signal Conditioning/transmitter	Standalone

Measurement of Temperatures at different points

Type	“K”
Range	0-300°C
Signal conditioning/transmitter	Standalone
Location	Inlet water temperature in calorimeter
Type	“K”
Range	0-300°C
Signal conditioning/transmitter	Standalone
Location	Outlet water temperature in calorimeter
Type	“K”
Range	0-1500°C
Signal conditioning/transmitter	Standalone
Location	Inlet exhaust gas temperature in calorimeter
Type	“K”
Range	0-1500°C
Signal conditioning/transmitter	Standalone
Location	Outlet exhaust gas temperature in calorimeter
Type	“K”
Range	0-300°C
Signal conditioning/transmitter	Standalone
Location	Inlet water temperature to engine
Type	“K”
Range	0-300°C
Signal conditioning/transmitter	Standalone
Location	Outlet water temperature from the engine cylinder
Type	“K”
Range	0-300°C
Signal conditioning/transmitter	Standalone
Location	Ambient

All the measured parameters from the sensor are connected to the computer

Cylinder Pressure



Description

Very precise and robust pressure sensor with an inline charge amplifier for combustion pressure measurement application. The sensor will have almost an unlimited life time for combustion pressure measurement application. Optimized piezoelectric sensor for continuous cylinder pressure monitoring of engines. The sensor is connected to the charge amplifier with a robust integrated high temperature Viton cable. The good linearity and long term stability ensures reliable and repeatable measurements over a long period of time.

The sealing takes place at the shoulder of adapter and requires a flat and smooth machined sealing area. The charge amplifier accepts a power supply between 7 ... 32 VDC and has a range of 0...100 bar (40 mV/bar) and works with a time constant of 5 s.

Technical Specification

Pressure range		bar	0...100
Make			Kistler
Type	Piezoelectric		
Cooling	Air Cooled		

Legion Brothers

#472/5, srigandhadakavalu, Kottigepalya.

Vishwaneddam Post. Bangalore – 560091.

Ph: 080 – 23587927, 9740987814,9740987815,9448451476,9845114738, 9448428695.

Email: info@legionbrothers.com. www.legionbrothers.com

Calibration at 200 °C		bar	0...100
Sensitivity (±0,5 %)		mV/bar	25
Frequency range (-3 dB)		Hz	0,016...20'000
Linearity		%FSO	≤± 1
Shock		g	2000
Operating temperature range	mounting location	°C	-50...300
	Viton cable connection	°C	200
	max.	°C	240
	short overload <1 h electronics	°C	-10...110
Sensitivity shift	200±150 °C	%	≤± 2,5
	200±50 °C	%	≤± 1
Thermo shock (Kistler testengine 9,5 bar p _{mi} ; 1500 1/min)		bar	≤ -0,5
Time constant	for cylinder measuring for calibration	s	≈ 5
		s	>2500
Signal output (at 1mA load)	max.	V	4,4...5
	min.	V	> 0
Signal span		V	3,0
Zero line		V	1,9...2,2
Supply voltage		VDC	7...32
Supply current		mA	6
Output impedance		Ω	100
Mounting torque of sensor in adapter		Nm	15
Connector at sensor 8 pole male (protection class valid with connected cable)		DIN M12x1	IP67

Crank Angle Encoder



Technical Specification

General specifications	
Pulse count (ppr)	360
Electrical specifications	
Operating voltage	5 V DC \pm 5 %
No-load supply current I_0	Max. 70 mA
Output	
Output type	Pulse
Operating current	max. per channel 20 mA , conditionally short-circuit proof (not with U_b)
Output frequency	max. 200 kHz
Rise time	100 ns
Connection	
Connector	type 9416, 12-pin, type 9416L, 12-pin

Legion Brothers

#472/5, srigandhadakavalu, Kottigepalya.

Vishwanedam Post. Bangalore – 560091.

Ph: 080 – 23587927, 9740987814, 9740987815, 9448451476, 9845114738, 9448428695.

Email: info@legionbrothers.com, www.legionbrothers.com

Cable	Ø7.8 mm, 6 x 2 x 0.14 mm ² , 1 m
Standard conformity	
Protection degree	DIN EN 60529, IP65
Climatic testing	DIN EN 60068-2-3, no moisture condensation
Emitted interference	DIN EN 61000-6-4
Interference rejection	DIN EN 61000-6-2
Shock resistance	DIN EN 60068-2-27, 100 g, 3 ms
Vibration resistance	DIN EN 60068-2-6, 10 g, 10 ... 2000 Hz
Ambient conditions	
Operating temperature	-20 ... 60 °C (253 ... 333 K), fixed cable
Storage temperature	lens -40 ... 70 °C (233 ... 343 K)
Mechanical specifications	
Material	
Housing	aluminium, powder coated
Flange	aluminium 3.1645
Shaft	stainless steel 1.4305
Mass approx.	350 g
Rotational speed.	max 12000 min ⁻¹
Moment of inertia	≤ 25 gcm ²
Starting torque	≤1.5 Ncm

Data Acquisition Card

Technical Specification

- 14 Analog Inputs (12-16 Bits Depending on Speed)
- UE9-Pro Adds 24-bit Low-Speed ADC for 20-Bit Effective Resolution
- ±5 or 0-5 Volt Maximum Analog Input Range
- 2 Analog Outputs (12-Bit, 0-5 Volts)
- 23 Digital I/O
- Up to 2 Counters (32-Bits Each)
- Supports Software or Hardware Timed Acquisition
- Maximum Input Stream Rate of 50+ kHz (Depending on Resolution)
- Capable of Command/Response Times As Low As 1.2 Milliseconds
- Built-In Screw Terminals for Some Signals
- USB 2.0/1.1 Full Speed Interface
- Ethernet 10Base-T Interface
- Dual-Processor Design with 168 MHz of Total Processing Power

- Electrical Isolation Possible with Ethernet Interface
- No Power Supply Needed for USB Operation
- Includes USB and Ethernet Cable, Power Supply, and Screwdriver
- Enclosure Size Approximately 3" x 7" x 1" (75mm x 185mm x 30mm)
- Rated for Industrial Temperature Range (-40 to +85 Degrees C)

Analog Inputs:

The Data acquisition card has 14 external [analog inputs](#) (AIN0-AIN13). AIN0-AIN3 are available on screw terminals and also on the DB37 connector. All 14 analog inputs are available on the DB37 connector.

Each analog input can be configured individually as unipolar (four ranges from 0-5 volts to 0-0.625 volts) or bipolar (± 5 volts). Analog input resolution is 12-bits at max speed (12 us conversion time), increasing up to 16-bits at slower speeds (2.7 ms conversion time).

Command/response (software timed) analog input reads typically take 1.2+ ms depending on number of channels and communication configuration. Hardware timed input streaming has a maximum rate that varies with resolution from 250 samples/s at 16-bits to 50+ ksamples/s at 12-bits.

Analog Outputs:

The Data Acquisition Card has 2 [analog outputs](#) (DAC0 and DAC1) that are available both on screw terminals and the DB37 connector. Each analog output can be set to a voltage between 0 and 4.9 volts with 12-bits of resolution. The analog outputs are based on a true voltage reference.

The analog outputs are updated in command/response mode, with a typical update time of 1.2-4.0 ms depending on communication configuration.

Digital I/O:

The Data Acquisition Card has 23 [digital I/O](#) channels which can be individually configured as input, output-high, or output-low. 8 of these lines are called flexible digital I/O (FIO) and can be software configured as up to 6 timers and 2 counters.

The first 4 FIO are available on screw terminals and the DB37 connector. All 8 FIO and 3 MIO are available on the DB37 connector, and 8 EIO and 3 CIO are available on the DB15 connector.

Command/response (software timed) reads/writes typically take 1.2-4.0 ms depending on communication configuration. The digital inputs can also be read in a hardware timed input stream where up to 16 inputs count as a single stream channel.

Counters:

Up to 2 FIO can be configured as 32-bit [counters](#).

I/O Protection:

All I/O lines on the Data Acquisition Card are protected against minor over voltages. The AIN lines can withstand continuous over voltage of ± 15 volts, the FIO lines can withstand up to ± 10 volts, while the EIO/CIO/MIO lines can withstand up to ± 6 volts.

Power Supply:

Power can be provided by the USB cable or an external 5 volt supply (included). When only Ethernet is connected, and an isolated power supply is used (such as the included wall-wart), the entire Data Acquisition Card is electrically isolated.

Software Screen Shots

Main sheet

Legion Brothers

#472/5, sriganthadakavala, Kottigepalya.

Vishwanedam Post. Bangalore – 560091.

Ph: 080 – 23587927, 9740987814,9740987815,9448451476,9845114738, 9448428695.

Email: info@legionbrothers.com. www.legionbrothers.com

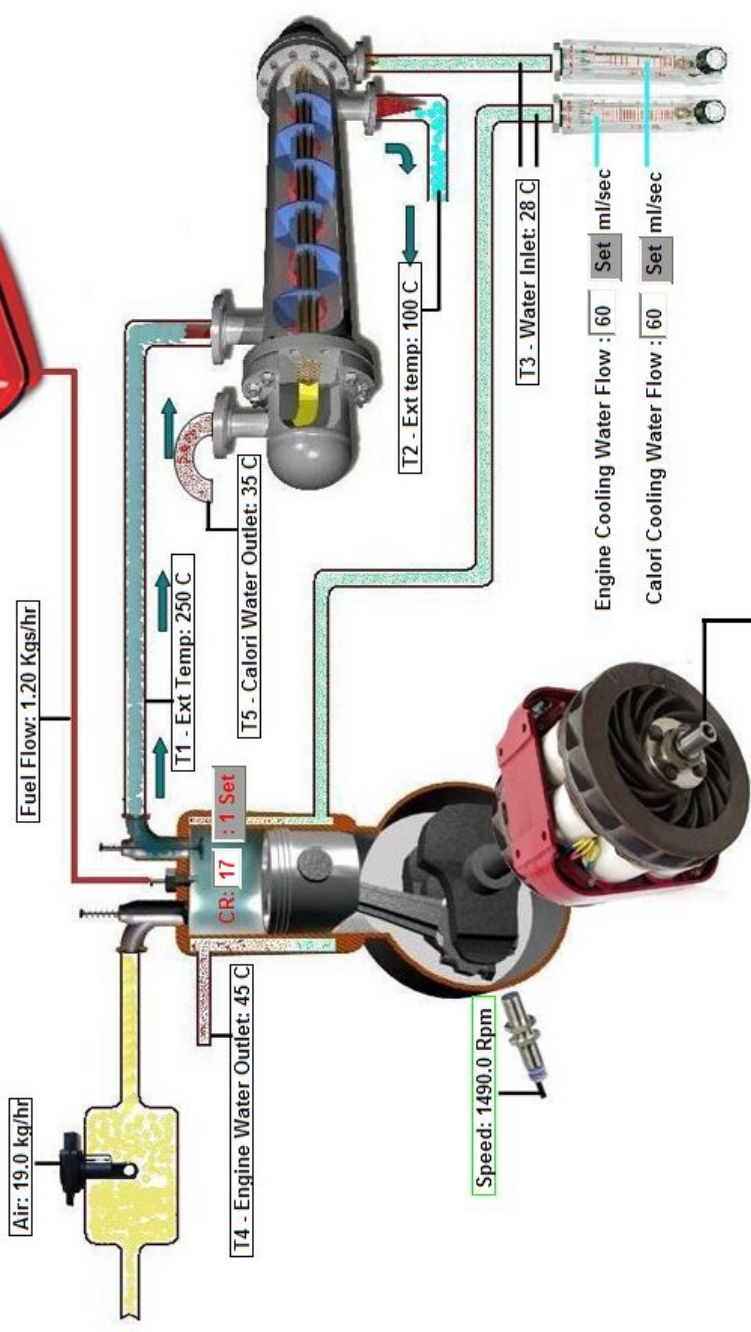
EXIT

Alert: Please switch the mains "ON"

Engine Test Express V5.76
Product ID : 1215023699

Fuel Density: 0.86 Set gms/Cc
CV: 44500 Set KJ/Kg

Set Export File Name: D:\test1.csv



BP:-0.0KW
SFC:-0.00 Kg/Kwh.hr.
VolEff:-0.00 %
BTE:-0.00 %

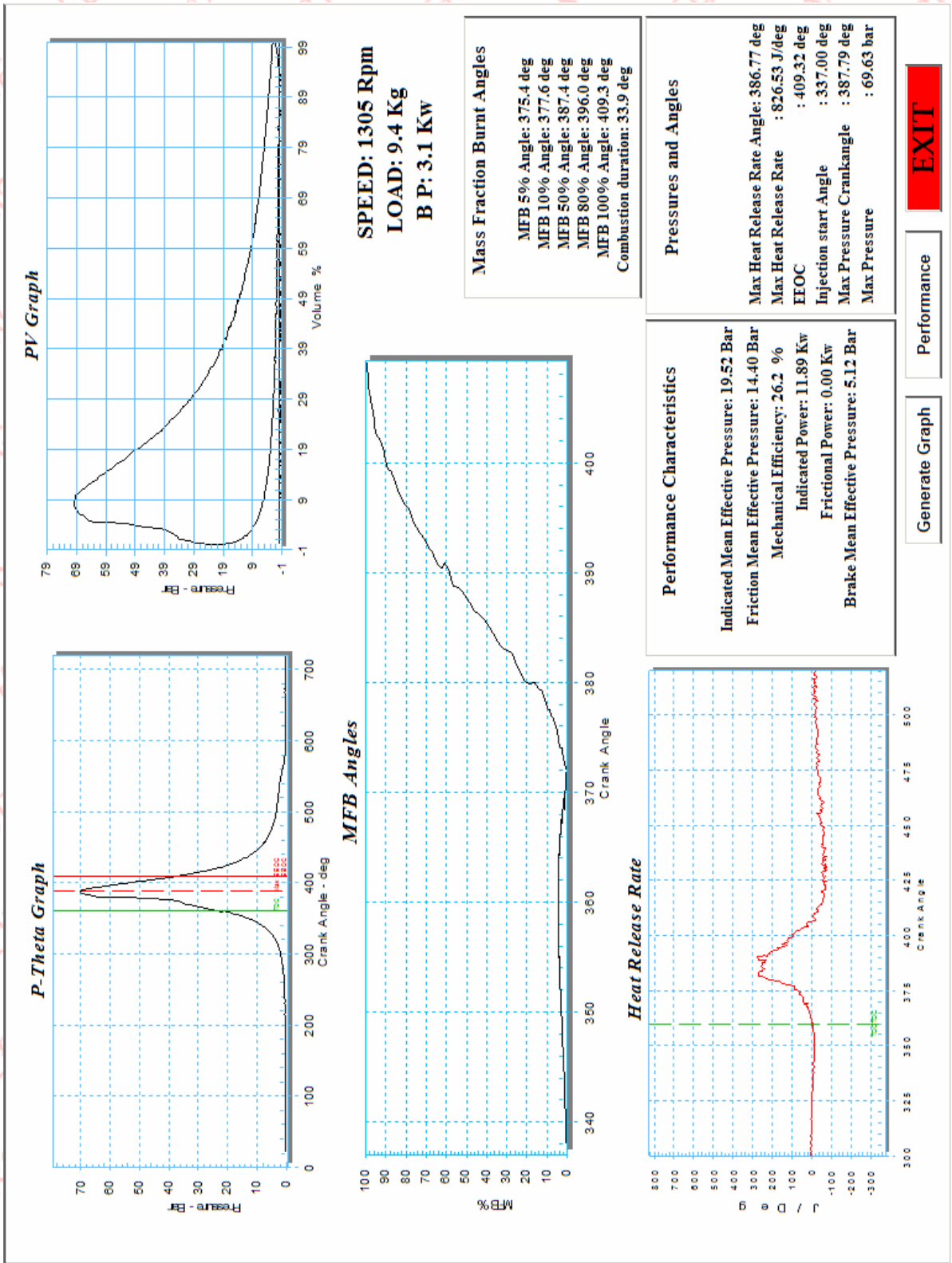
Set Operation Type: SI
Spitz:-0.00 Deg
Achieved Load:-0.0 Kgs
Set Load:-0.0 Kgs
Emergency Unload

Test In Progress : 0:000

Combustion Page

Indicative screen only, do not refer values

This sheet presents the PV, P-Teta and the rate of pressure raise



Indicative screen only, do not refer values

Legion Brothers

#472/5, srigandhadakavalu, Kottigepalya.

Vishwaneedam Post. Bangalore – 560091.

Ph: 080 – 23587927, 9740987814, 9740987815, 9448451476, 9845114738, 9448428695.

Email: info@legionbrothers.com, www.legionbrothers.com

Computer /components
Compaq Presario Desktop



Latest Dual Core Computer

Printer
HP DeskJet Color Inkjet Printer



Legion Brothers

#472/5, sriganthadakavala, Kottigepalya.

Vishwanedam Post. Bangalore – 560091.

Ph: 080 – 23587927, 9740987814,9740987815,9448451476,9845114738, 9448428695.

Email: info@legionbrothers.com. www.legionbrothers.com

19 of 20

UPS



APC BACK-UPS ES 500VA 230V

Features

- Audible alarms
- Automatic self-test
- Battery-protected and surge-only outlets
- Boost and Trim Automatic Voltage Regulation (AVR)
- Cold-start capable
- Data line Surge Protection
- Hot-swappable batteries
- Lifetime data recovery warranty
- Power conditioning
- Re-settable circuit breakers
- Safety-agency approved
- Transformer-block spaced outlets
- User-replaceable batteries

Legion Brothers

#472/5, srigandhadakavalu, Kottigepalya.

Vishwaneedam Post. Bangalore – 560091.

Ph: 080 – 23587927, 9740987814,9740987815,9448451476,9845114738, 9448428695.

Email: info@legionbrothers.com. www.legionbrothers.com

20 of 20